

Work Order ID 140225-2

Thursday, December 17, 2015 3:44:41 PM

SPH:7

140225

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item ID: D4151-043

Revision ID:

Item Name: Basket Fwd Hardpoint Assembly, Upper

Start Date: 12/17/2015 Start Qty: 4.00

Required Date: 12/17/2015 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Approvals: Process Plan: MCS Date: JAN 04 2016 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D4151	C
-------	---

100

100

Small Fab

Small Fab

Memo

1- Assemble as per dwg

0.00

0.01

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

120

120

Packaging

Packaging

Identify as per dwg & Stock Location: Store

Memo

0.00

0.00

2x 16/02/07 DAS 38 9-89

(2) FEB 04 2016 DAS 38 9-89

2 FEB 05 2016 DAS 6 9-89

Work Order ID 140225

Thursday, December 17, 2015 3:44:41 PM

140225

Page 2

Item ID: D4151-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Basket Fwd Hardpoint Assembly, Upper

Start Date: 12/17/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/17/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

QC21 - Final Inspection - Work Order Release

0.00

130

QC

Memo

0.01

Quality Control

FEB 08 2016

MLJ

FEB 08 2016

MLJ

Picklist Print

Thursday, December 17, 2015 3:44:40 PM

Page 1

Work Order ID: 140225

140225

Parent Item: D4151-043

D4151-043

Parent Item Name: Basket Fwd Hardpoint Assembly, Upper

Start Date: 12/17/2015

Required Date: 12/17/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM
11.01.21 as per dwg revC DD verf:JLM

IPP Rev:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4151-3		Manufactured	No			100	Each	4.0000	2	8	4		
D4151-3										**			
Upper Hardpoint Plate													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST087		4		B140203		DAS 36 9-89		16/02/04	
				137276		4							
D4151-7		Manufactured	No			100	Each	10.0000	1	4	2		
D4151-7										**			
Fwd Eyebolt Receiver (Upper)													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST088		10				2			
				137881		10							
AN4C13A		Purchased	No			100	Each	178.0000	2	4	8		
AN4C13A										**			
BOLT													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		54							
				m133483		54							
				ST344		124							
				m133577		49							
				m133790		75							

JAN 28 2016

Picklist Print

Thursday, December 17, 2015 3:44:40 PM

Page 2

Work Order ID: 140225

140225

Parent Item: D4151-043

D4151-043

Parent Item Name: Basket Fwd Hardpoint Assembly, Upper

Start Date: 12/17/2015

Required Date: 12/17/2015

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

100

Each

1,415.000

2

MS21043-4

Net

**

Location

Loc Qty

Loc Code

CCK007

800

m133769

800

FG

40

104603

40

GA

31

m128798

31

ST302

544

m132803

300

m133316

244

NAS1149C0432R

Purchased

No

100

Each

1,511.000

4

NAS1149C0432R

WASHER

**

Location

Loc Qty

Loc Code

GA

450

m125807

428

m131467

22

ST266

1061

m131467

67

m133577

494

m133790

500

JAN 28 2016

Thursday, December 17, 2015 3:44:40 PM

Shop Packet Print

Page 2